

Customer Information	
Customer Name *	Customer Address *
Phone *	Email *
Salesman Attn:	PO#
Engine Specs	
Engine Type: *	Application: *
Quantity: *	Finished Bore Size: *
Stroke: *	Rod Length: *
Comp. Height:	Block Deck Height: *
Piston to Deck: *	Cyl. Bore Length:
Piston Type:      Flat Top	Piston Material: 2618 4032 Billet

Ring Info	
Top Ring Size	2nd Ring Size
Oil Ring Size	
Radial Widths	
Top Ring - Radial Width	2nd Ring - Radial Width
Oil Ring - Radial Width	
Rings with Order	
Yes No	
Oil Ring Tension	
Std High Low	
Intake Pocket Info	
Intake Valve Size *	Intake Pocket- Valve Angle
Intake Pocket- Depth @ 90	

Exhaust Pocket iiiio	
Exhaust Valve Size *	Exhaust Pocket- Valve Angle
Exhaust Pocket- Depth @ 90	
Wrist Pin Info	
Wrist Pin- Diameter *	Wrist Pin- Length
Wrist Pin- Wall Thickness	Wrist Pin- Material 4130 H-13 T-P1
Wrist Pin- Pins With Order Yes No	
Pin Lock Type	
Single Spiroloc Double Spiroloc Roundwire Buttons	
Thickness - Crown	
Thickness - Crown	
Thickness - Skirts	
Thickness - Skirts  Thickness - Skirts	

Land Thicknesses	
Top Ring Down	
Pin Fit Clearance	
Other Information	
Desired Comp Ratio: *	Effective Volume: (cc)
Cylinder Head Brand: *	Cylinder Head Part# *
Chamber Volume CC: *	Compressed Gasket Thickness: *
Gasket Bore Diameter: *	Gasket Volume cc's:
Milled or Angle Cut:	
Rod Info	
Rod Info- Small End Width: *	Rod Info- Thickness Above Pin: *
Rod Info- Material: *	

## **Skirt Shape**

Misc. Engine Information	
Total Engine HP:	
Power Adder Information	
Max Boost PSI:	litrous Amount HP:
Expedite Options:	
Expedite Service (Additional Fee) Yes No	
Coating Options:	
Piston Coating Options:  Ceramic Crown Coating Moly Skirt Coating  Hard Anodized Coating PTFE Anodized Coating  Hard Anodized W/ Moly Skirt Coating	
Notes:	
OPTIONAL (EXTRA COST) MACHINING OPERAT	TIONS

Double Pin Oilers W/ Banana Groove Oil Slots

Gas Porting - Vertical Gas Porting - Side

Internal Under Crown Milling - For Piston Weight Revmoval

Internal Skirt Milling - For Piston Weight Removal

Counterweight Clearance - Skirt Relief Machining

3D Scanning - Cylinder Head or Sample Offset Pins

Pin Fit