

# Custom Piston Orders

Customer Name: \_\_\_\_\_  
 Customer Phone#: \_\_\_\_\_  
 Salesman: \_\_\_\_\_  
 Phone: \_\_\_\_\_  
 PO#: \_\_\_\_\_

CUSTOM PISTON INFORMATION  
 23003 Diamond Drive  
 Clinton Twp., MI 48035  
 (586) 792-6620 FAX (586) 792-1105

Engine Specs				Thickness - Crown		Other Information	
Finished Bore Size:				<b>Thickness - Pockets</b>		Quantity: (Minimum Qty 4)	
Stroke:						Engine Type:	
Rod Length:				<b>Thickness - Skirts</b>		Application:	
Comp. Height:						Desired Comp Ratio: _____ : 1	
Block Deck Height:						Effective Volume: _____ cc	
Piston to Deck:						Cylinder Head Brand:	
Cyl. Bore Length:						Part#	
Piston Type: (check one) <input type="checkbox"/> Flat Top <input type="checkbox"/> Dome <input type="checkbox"/> Dish						Chamber Volume CC:	
Piston Material: (check one) <input type="checkbox"/> 2618 <input type="checkbox"/> 4032 <input type="checkbox"/> Billet						Comp Gasket:	
Ring Size Info		Radial Widths		Groove Widths		Land Thicknesses	
Top				1st		Gasket Bore Dia:	
2nd				2nd		Gasket Volume cc's:	
Oil				3rd		Milled or Angle Cut:	
<b>Rings with Order*</b> (check one) <input type="checkbox"/> Yes <input type="checkbox"/> No				<b>Oil Ring Tension</b> (check one)			
				<input type="checkbox"/> Std <input type="checkbox"/> High <input type="checkbox"/> Low			
Intake Pocket Info		Exhaust Pocket Info		Ringset Part#s		Skirt Shape (check one)	
Diameter		Diameter		Top		<input type="checkbox"/> Profiled Side Relief <input type="checkbox"/> Ribbed Side Relief	
Depth at 90		Depth at 90		2nd		<input type="checkbox"/> Full Round (If Using Buttons) <input type="checkbox"/> Inboard Pin Boss	
Valve Angle		Valve Angle		Oil			
Wrist Pin Info				Misc. Engine Information			
Diameter		Length		Total Engine HP:			
Wall Thickness				<b>Power Adder Information</b>			
Material (Check One) <input type="checkbox"/> H13 <input type="checkbox"/> 4130 <input type="checkbox"/> 9310 <input type="checkbox"/> 8620				Max Boost PSI:			
Pins With Order (Check One) <input type="checkbox"/> Yes <input type="checkbox"/> No				Nitrous Amount HP:			
Pin Lock Type (check one)				Pin Fit Clearance		Expedite Options:	
<input type="checkbox"/> Single Spiroloc <input type="checkbox"/> Double Spiroloc <input type="checkbox"/> Roundwire <input type="checkbox"/> Buttons						5 Day Expedite (\$250.00 Fee) Yes <input type="checkbox"/> No <input type="checkbox"/>	

Notes: \_\_\_\_\_

All Shaded Areas Above Are Optional

## OPTIONAL (EXTRA COST) MACHINING OPERATIONS

DOUBLE PIN OILERS W/ BANANA GROOVE SLOTS	01-4704	<input type="checkbox"/>	OFFSET PINS	01-4736	<input type="checkbox"/>
GAS PORT - SIDE(UP TO 12)	01-4706	<input type="checkbox"/>	PIN FIT	01-4738	<input type="checkbox"/>
GAS PORT - TOP(UP TO 12)	01-4710	<input type="checkbox"/>	NO TOP & 2ND RING GROOVES - SET UP FEE	01-4762	<input type="checkbox"/>
INTERNAL MILL - MAXI LITE TYPE	01-4714	<input type="checkbox"/>	MILL FOR ROD CLEARANCE	01-4720	<input type="checkbox"/>
INTERNAL MILL - SKIRT AREA	01-4718	<input type="checkbox"/>	HARD ANODIZED PISTON COATING	01-4761	<input type="checkbox"/>
MILL INSIDE/OUTSIDE PIN BOSS - HEMI ONLY	01-4754	<input type="checkbox"/>	CERAMIC COATING PISTON (TOPS)	01-4751	<input type="checkbox"/>
MILL UNDER CROWN - FLAT TOP	01-4732	<input type="checkbox"/>	MOLY PISTON COATING (SKIRTS)	01-4752	<input type="checkbox"/>
MILL UNDER CROWN - DOME	01-4734	<input type="checkbox"/>	DOUBLE DIAMOND COATING (Hard Anodized & Skirt Coating)	01-4777	<input type="checkbox"/>
COUNTERWEIGHT CLEARANCE RELIEF ON SKIRT	01-4776	<input type="checkbox"/>	MAX LIGHTENING PACKAGE - HEMI ONLY	01-4755	<input type="checkbox"/>
SECONDARY RING CUT	01-4753	<input type="checkbox"/>	INBOARD PIN BOSS SURCHARGE	01-4756	<input type="checkbox"/>
CYLINDER HEAD OR SAMPLE PISTON SCAN	01-4764	<input type="checkbox"/>	3-D MILL DOME & POCKETS	01-4757	<input type="checkbox"/>

**DIAMOND**  
*Pistons*